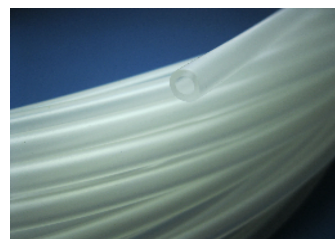


**PRODUCT DATA SHEET**  
**Pentaflow LF (Oil Free) TPE Tubing for Peristaltic Pumps**  
**PVC / LATEX / SILICONE / OIL FREE**



**Product Description**      **Oil Free TPE Tubing for Peristaltic Pumps – LF Type**  
**medical / pharma grade in varying diameters**  
**Soft, Medium and Hard grades (Other hardnesses after request)**

**Supply Form**                      **25 m Rolls (a.o. after request)**

**Raw Material Properties**

Property	Nominal Value	Units	Test Method
Hardness	from 55 to 75 ± 4	Shore A	DIN 53505
Density	0,89 – 0,90	g/cm <sup>3</sup>	ISO 1183-1
Max. Elongation	> 700	%	DIN 53504-S1
Temperature Range	-50 to +125	°C	

**Basic Characteristics**

Brand Name	<i>Pentaflow LF 550M<sup>®</sup> (soft), Pentaflow LF 600M<sup>®</sup> (medium soft), Pentaflow LF 650M<sup>®</sup> (medium), Pentaflow LF 670M<sup>®</sup> (medium/medium hard), Pentaflow LF 700M<sup>®</sup> (medium hard), Pentaflow LF 750M<sup>®</sup> (hard)</i>
Origin of raw materials	Europe
Polymer	PP / SEBS based
Oil free grades	Yes
Intermediate hardnesses	Yes
Medical Grade / REACH compliant	Yes
Virgin (non recycled) raw material	Yes
Latex Free	Yes
DEHP Free	Yes
Ortho-Phtalate Free	Yes
Heavy metals Free	Yes
β - radiation stability	Yes

\* Pentaflow LF grades are REACH compliant, sterilizable with gamma, EtO and steam and representative grades have passed cytotoxicity tests according to ISO 10993-5 and biocompatibility tests according to ISO 10993-10 (Intracutaneous Reactivity), ISO 10993-11 (Acute Systemic Toxicity) and USP Class VI. Materials featured on current brochure have proven to be a strong alternative as replacement to PVC a.o.; they are completely synthetic and latex free thereby minimizing allergy risks.

## Main Product Features

Properties	Excellent elasticity with elevated heat stability, transparent, high level of purity and clarity, odorless, tasteless, non-toxic, sterilizable (plasma, steam, EtO a.o.), hardly meltable, high modulus, non deformable, top mechanical properties, ultra smooth bore for excellent flow, tight surface cure, non-tacky surface, excellent chemical resistance to a variety of media
Use	Ideal for liquid transportation via peristaltic pumps a.o. in medical and pharma applications, fluid handling for laboratory and analytical purposes a.o.
Dimensions	From I.D. X O.D = 1,0 X 2,0 mm up to I.D. X O.D = 16,0 X 20,0 mm (over 100 combinations) - Other dimensions upon request
Standards	EN ISO 9001: 2015, EN ISO 13485: 2016, EN ISO 10993
Shape	Circular
Dimensions Tolerances	Acc. To ISO 3302-1.E1
Appearance	Transparent
Color	None (natural) / Coloring for photo-sensitive substances handling applications available
Surface	Semi-Glossy
Printings	Optional
Use	Single
Directions	ISO 10993, European Pharmacopoeia §3.1.1.2, USP VI, other requirements surpassed (i.e. 10/2011/EC Food Contact Applications Directive)
Certification	CE Mark
Classification	Class I , IIa (MDD 93/42/EEC & MDR 745/2017 EU)

## Important informations

Packaging	25 m rolls (or other length after request) in PE transparent bags firmly sealed
Shelf Life	Min. 5 years
Storage Conditions	No direct sunlight - No moisture
Handling Precautions	Use No hook - Use No sharp articles - Open each packaging with care
Littering Precautions	See national regulations concerning environmental issues

Raw material Pentaflow LF 550<sup>®</sup>, 600M<sup>®</sup>, 650M<sup>®</sup>, 670M<sup>®</sup>, 700M<sup>®</sup> & 750M<sup>®</sup> and LF Type TPE Tubing for Medical Use are trademarks of PentaSil Med-Tech Engineering<sup>®</sup>.  
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